

**CONVERTIBLE TOP—ROOF BOW VINYL FLAP
DETACHED FROM TOP**

**Article No.
92-4-2**

MERCURY: 1991-1994 CAPRI

ISSUE

The roof bow vinyl flap may detach from the convertible top material because of poor adhesive bonding.

ACTION

Repair of the vinyl flap may be performed by rebonding the vinyl flap to the convertible top. Refer to the following service procedures for repair details.

1. With the convertible top in the raised position, remove the interior trim cover from the affected bow. Refer to Figure 1.
2. Carefully insert a spacer (10-20mm diameter rod) between the roof bow and convertible top material to obtain enough working clearance for the application of repair adhesive. Refer to Figure 2.
3. Clean the roof bow flap and the attaching area on the roof with 3M General Purpose Adhesive Cleaner (3M Part No. 051135-08984) and allow to dry.
4. Apply 3M Super Weatherstrip Adhesive (3M Part No. 051135-08008) to the face of the roof bow flap over the area and on the roof where the adhesive was applied to the original manufacturing bonding process.

CAUTION

ONCE THE TWO SURFACES HAVE ADHESIVE ON THEM, DO NOT ALLOW THEM TO CONTACT EACH OTHER. ALLOW THE TWO SURFACES TO DRY.

- a. When the adhesive is dry, apply a second light coat of adhesive to one of the surfaces.
- b. Remove the support spacer and join the roof bow flap to the convertible top material.
- c. Hold for 60 seconds.

5. Install the interior trim cover to the roof bow.

NOTE

THIS 3M SUPER WEATHERSTRIP ADHESIVE SHOULD ALSO BE USED WHEN RESECURING ANY TOP MATERIAL TO THE BOWS OR REPLACING THE COMPLETE TOP MATERIAL.

PART NUMBER	PART NAME
Obtain Locally	3M General Purpose Adhesive Cleaner (3m Part No. 051135-08984)
Obtain Locally	3M Super Weatherstrip Adhesive (3M Part No. 051135-08008)

OTHER APPLICABLE ARTICLES: NONE

WARRANTY STATUS: Eligible Under Basic Warranty Coverage For 1991 Models, Bumper To Bumper For 1992 Models

OPERATION	DESCRIPTION	TIME
920402A	Top Convertible - Repair	0.6 Hr.

DEALER CODING

BASIC PART NO.
7053000
OASIS CODES: 105000

CONDITION
CODE
03

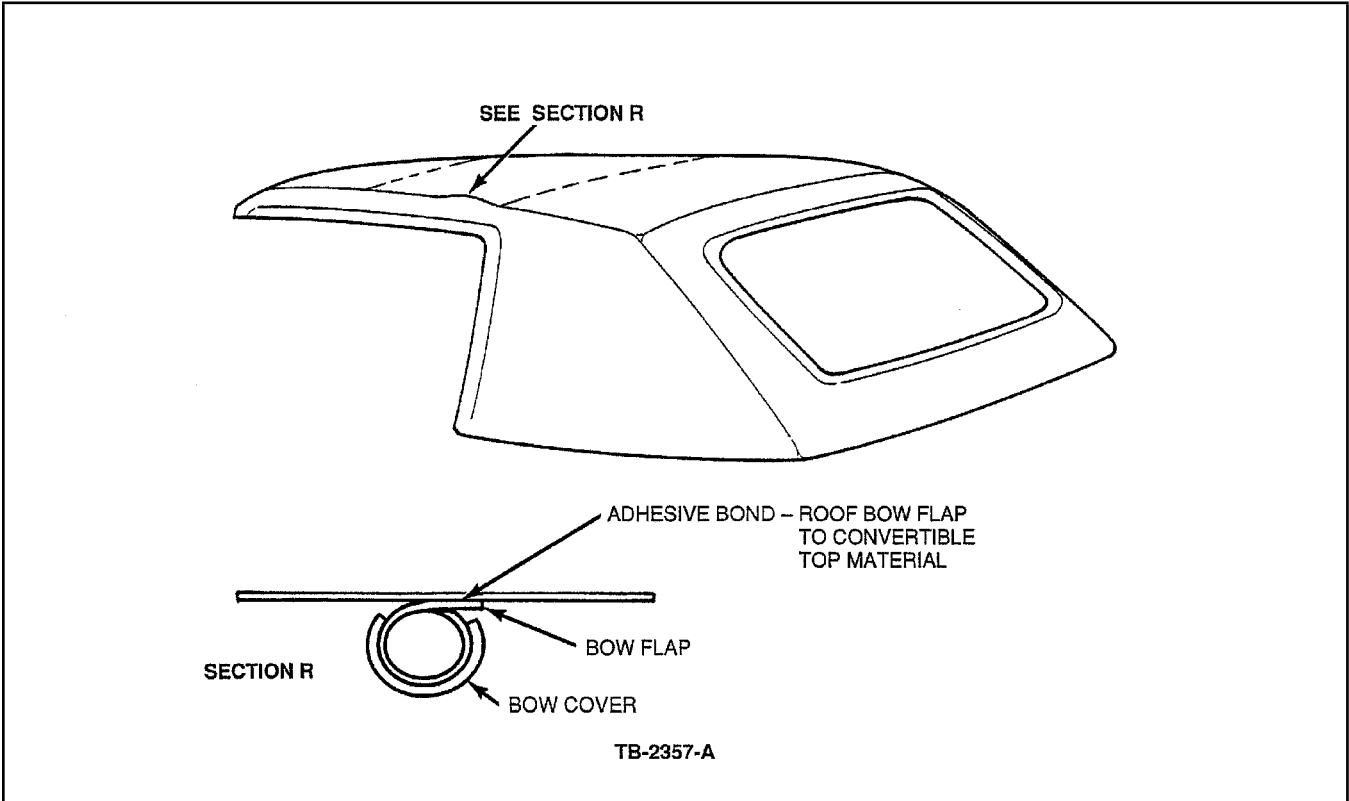


Figure 1 - Article 92-4-2

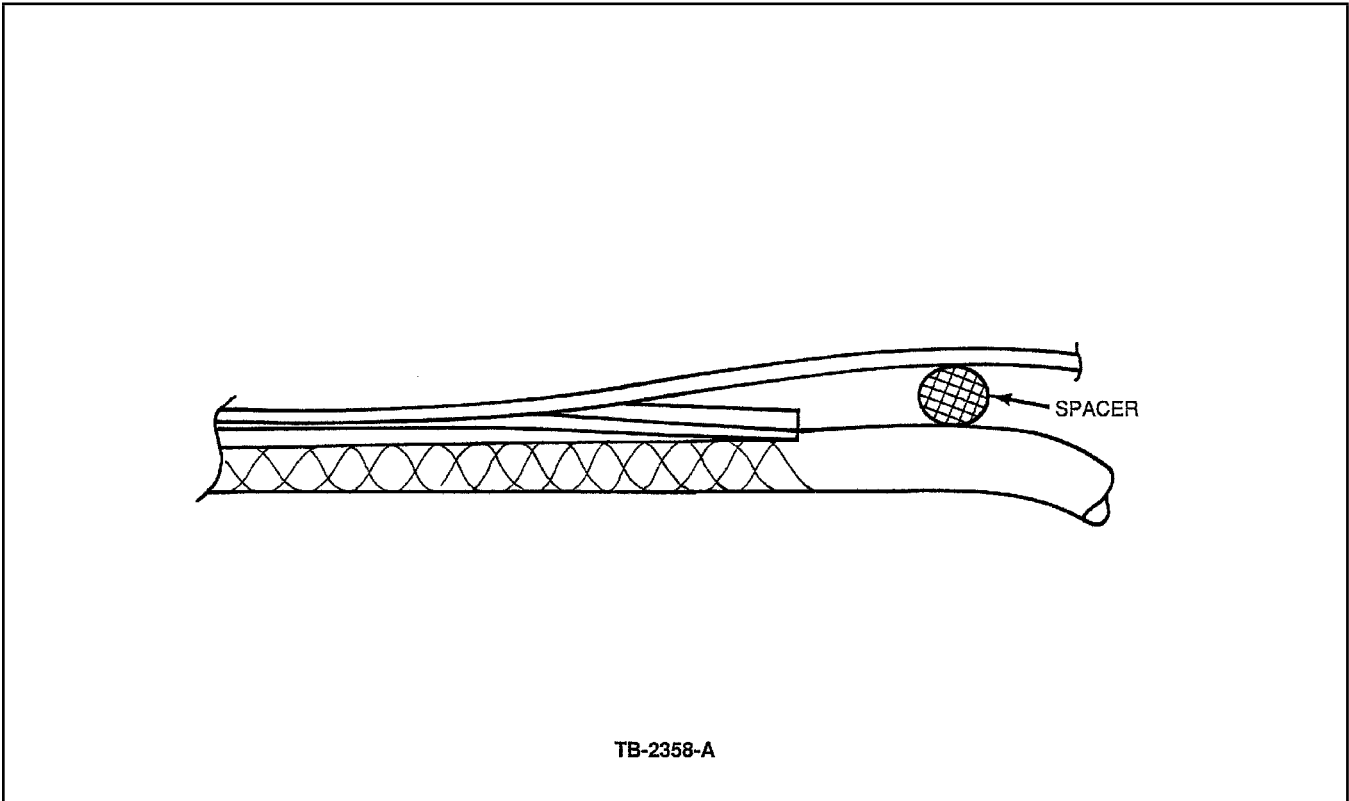


Figure 2 - Article 92-4-2