

**SUSPENSION—FRONT AND REAR—REVISED
ALIGNMENT SPECIFICATIONS**

**Article No.
91-1-5**

MERCURY: 1991 CAPRI

ISSUE

The front and rear alignment specifications have been revised for better tire wear.

ACTION

Use the revised alignment specifications when an alignment is required. Refer to the following Front & Rear Wheel Alignment Charts.

REAR WHEEL ALIGNMENT CHART		
ALIGNMENT FACTOR	DEGREES-MINUTES	DECIMAL-DEGREES
Camber	-0° 2' ±0° 45'	-0.03° ±0.75°
Toe-In	+0° 18' ±0° 18'	+0.3° ±0.3°

OTHER APPLICABLE ARTICLES: None
WARRANTY STATUS: INFORMATION ONLY
OASIS CODES: 304000, 390000

FRONT WHEEL ALIGNMENT CHART		
ALIGNMENT FACTOR	DEGREES-MINUTES	DECIMAL-DEGREES
Caster	+1° 35' ±0° 45'	+1.6° ±0.75°
Caster - Side To Side Variaton	Less than 0° 40'	Less than 0.65°
Camber	+0° 48' ±0° 45'	+0.8° ±0.75°
Camber - Side To Side Variation	Less than 0° 30'	Less than 0.5°
Toe-In	+0° 18' ±0° 18'	+0.3° ±0.3°
King Pin Inclination	+12° 22'	+12.3°